



Material - ONORM EN 1753 EN-MBMgAl5Mn

Standard Specification for Magnesium Alloy Ingots and Castings

Group - Non-Ferrous Magnesium Alloy

Sub Group - ONORM EN 1753 Magnesium Alloy Ingots and Castings

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Ingot and Casting

Chemical Composition			Heat Treatment	
Aluminium	Al %	4.500 - 5.300		
Copper	Cu %	0.008 max.		
Iron	Fe %	0.004 max.	As-Cast	
Manganese	Mn %	0.270 max.		
Nickel	Ni %	0.001 max.		
Other	Ot%	0.010 max.		
Silicon	Si %	0.050 max.		
Zinc	Zn %	0.200 max.		
Magnesium	Mg %	Balance	Mechanical Properties	
-	-		Tensile Strength in Mpa	200 min.
-	-	-	Yield Strength in Mpa	110 min.
-	-	-	Elongation in %	10 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in HB	58 min.
-	-	-	Impac <mark>t in Joule</mark>	-

Cross Reference Table				
Material	Standard	Country Grade Belong to the Industry		
AM50A	ANSI/AA	USA	Casting	
EN-MB21220	ONORM	Australia	Ingot and Casting	
EN-MB21220	CSN	Czech Republic	Ingot and Casting	
EN-MBMgAl5Mn	CSN	Czech Republic	Ingot and Casting	
B94 AM50A	ASTM	USA	Casting	
B275 AM50A	ASTM	USA	Casting	
B951 AM50A	ASTM	USA	Casting	

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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